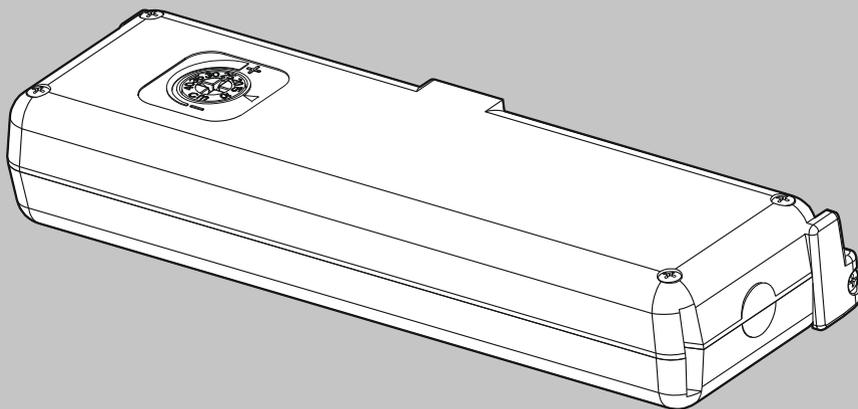


EN

INSTALLATION AND USE INSTRUCTIONS

CHAIN ACTUATOR FOR
WINDOW AUTOMATION

ACK4S



PATENTED



COD. 0P5301

VER.0.0

REV.06.19

**BEFORE INSTALLING AND USING THE ACTUATOR, IT IS
COMPULSORY FOR THE INSTALLER AND THE USER TO READ
AND UNDERSTAND THIS MANUAL IN ALL ITS PARTS.**

**THIS MANUAL IS INTEGRAL PART OF THE ACTUATOR
AND MUST BE PRESERVED FOR FUTURE REFERENCE
UNTIL DEMOLITION OF THE SAME.**

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ORIGINAL



The undersigned, in the name of and
behalf of the following company

Topp S.r.l.
Via Galvani, 59
36066 Sandrigo (VI)
Italia

herewith declares that the person authorised to compile the technical file is

Name: *Bettiati Roberto - Topp S.r.l.*
Address: *via Galvani,59 36066 Sandrigo (VI)*

and that to the partly completed machinery

CHAIN ACTUATOR FOR WINDOW AUTOMATION

Type: **ACK4S**
Model: **ACK4S/230V - ACK4S/24V**

the following essential requisites of the

2006/42/EC Machinery Directive (including all applicable amendments)

have been applied and fulfilled: *Enclosure I: 1.5.1; 1.5.2; 1.5.10; 1.5.11*

that the relevant technical documentation is compiled in accordance with part B of Annex VII of the above mentioned Machinery Directive..

The above identified partly completed machinery is also in conformity with the all the relevant provisions of the following directives (including all applicable amendments)

EMC Directive 2014/30/EU
RoHS II Directive 2011/65/EU

The following harmonised standards have been applied:

EN 60335-2-103:2015 (applicable parts)
EN 55014-1:2006 + A1:2009 + A2:2011
EN 55014-2:2015
EN 61000-6-2:2005.
EN 61000-6-3:2007 + A1:2011 + AC:2012.
EN 50581:2012

and the following technical documents:

EN 62233:2008

The undersigned also undertakes the obligation, in response to a duly reasoned request by the national market surveillance authorities, to transmit to the a.m. authorities, in electronic or paper format, the relevant technical documentation on the partly completed machinery.

The above identified partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the above mentioned Machinery Directive.

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Date: Sandrigo01/02/2018

Signature: Matteo Cavalcante
Amministratore

2.1- GENERAL INSTRUCTIONS



BEFORE INSTALLING AND USING THE ACTUATOR, IT IS COMPULSORY THAT THE INSTALLER AND THE USER CAREFULLY READ AND UNDERSTAND THIS MANUAL IN ALL ITS PARTS.



THIS MANUAL IS INTEGRAL PART OF THE ACTUATOR AND MUST COMPULSORILY BE PRESERVED FOR FUTURE REFERENCE.



THE MANUFACTURER HAS NO LIABILITY FOR ANY EVENTUAL DAMAGE TO PERSONS, ANIMALS AND THINGS DUE TO THE INOBSERVANCE OF THE PRESCRIPTIONS DESCRIBED IN THIS MANUAL.



IN ORDER FOR THE AUTOMATION UNIT TO OPERATE CORRECTLY, WE RECOMMEND CARRYING OUT PERIODICAL MAINTENANCE ON IT, AS INDICATED IN PAR. 7.1 OF THIS MANUAL.



THE WARRANTY ON THE ACTUATOR WILL NOT BE HONORED IF PRODUCT IS NOT INSTALLED AND USED ACCORDING TO THE INSTRUCTIONS PROVIDED AND THE REGULATIONS SHOWN IN THIS INSTRUCTION MANUAL AND IF IT IS USED WITH NON-GENUINE PARTS, ACCESSORIES, SPARE PARTS AND/OR CONTROL/FEEDING UNITS.

2.2- INSTALLER AND USER



THE ACTUATOR INSTALLATION CAN BE PERFORMED EXCLUSIVELY BY COMPETENT AND QUALIFIED TECHNICAL PERSONNEL SATISFYING THE PROFESSIONAL AND TECHNICAL REQUIREMENTS FORESEEN BY THE LAWS IN FORCE IN THE COUNTRY OF INSTALLATION.



THE INSTALLATION TECHNICIAN SHALL ACCEPT FULL RESPONSIBILITY FOR ANY INSTALLATION ERRORS AND FOR ANY FAILURE TO ADHERE TO THE INSTRUCTIONS PROVIDED IN THIS MANUAL. THE INSTALLATION TECHNICIAN SHALL THEREFORE BE EXCLUSIVELY LIABLE FOR ANY DAMAGES CAUSED TO USERS AND/OR THIRD PARTIES THAT MAY ARISE AS A RESULT OF INCORRECT INSTALLATION.



THE ACTUATOR CAN BE USED EXCLUSIVELY BY A USER ACTING IN COMPLIANCE WITH THE INSTRUCTIONS CONTAINED IN THIS MANUAL AND/OR IN THE MANUAL OF THE ACTUATOR CONTROL DEVICE (e.g.: CONTROL UNIT).

2.3- TECHNICAL ASSISTANCE

Contact the installation technician or retailer for assistance.

2.4- RESERVED RIGHTS

The reserved rights on this manual "Installation and use instructions" remain property of the Manufacturer.

Each information herein contained (text, drawings, diagrams, etc.) is reserved.

None part of this manual can be reproduced and disclosed (totally or partially) by any reproduction means (photocopies, microfilms or other) without written authorization of the Manufacturer.

2.5- DESCRIPTION OF PERSONNEL



USERS MUST NEVER PERFORM OPERATIONS RESERVED FOR MAINTENANCE PEOPLE OR SPECIALISED TECHNICIANS. THE MANUFACTURER DECLINES ALL LIABILITY FOR DAMAGE DERIVING FROM FAILURE TO OBSERVE THE ABOVE REQUIREMENTS.

Specialised electrician:

A specialised electrician must be able to install the actuator, start it and operate it both in normal conditions and in the maintenance mode; he/she is qualified to perform all electrical and mechanical adjustment and maintenance operations. He/she is allowed to work on live electrical cabinets and junction boxes.

User:

specialised person capable of operating the actuator under normal conditions by using the relative controls. He/she must also be able to operate with the actuator under "maintenance" in order to perform simple routine maintenance operations (cleaning), and start or reset the actuator following an unscheduled stop.

3.1- RATING PLATE AND "CE" MARKING

The "CE" marking certifies the compliance of the machine with the essential safety and health requirements foreseen by the product European Directives.

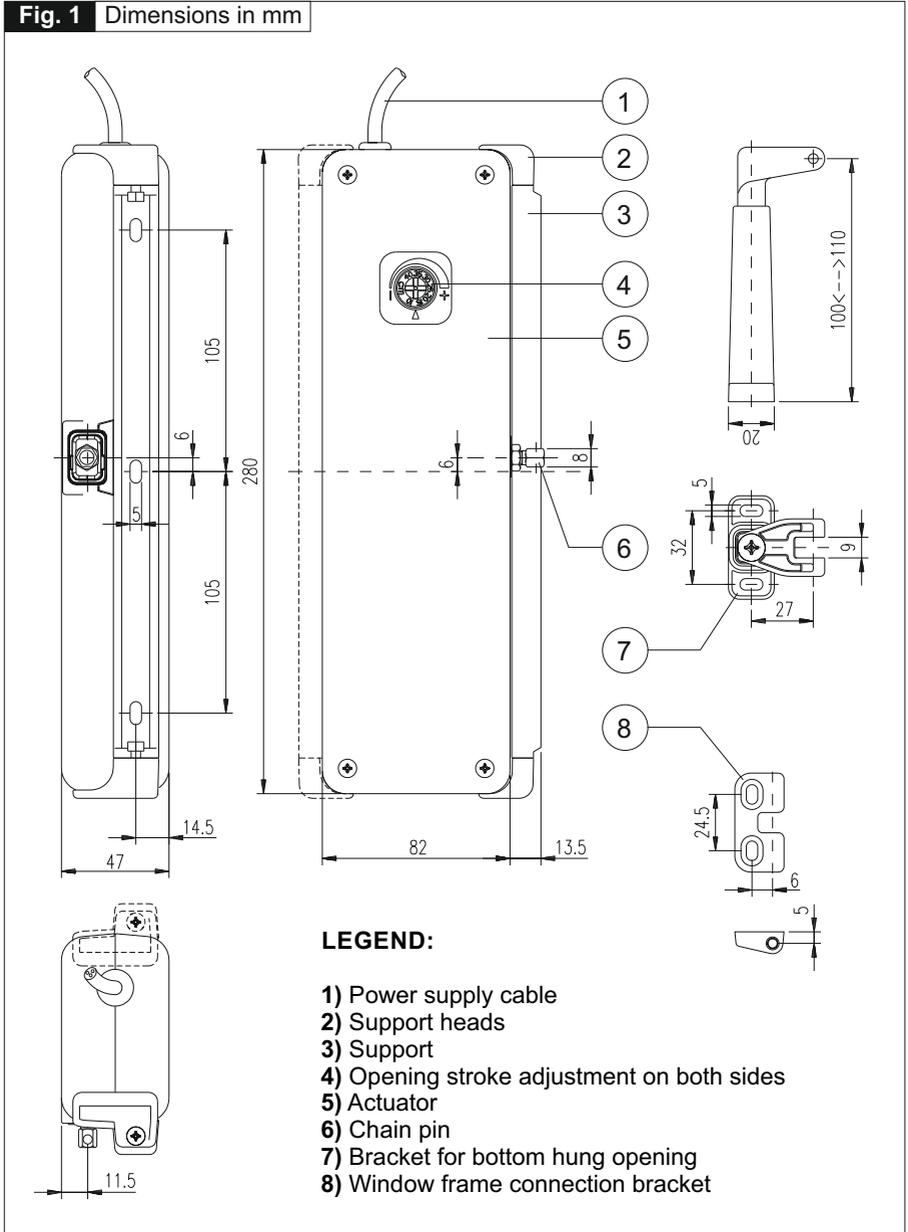
The rating plate is an adhesive plate in polyester, silk-screen printed in black, having the following size: L= 50 mm - H= 36 mm.

It is applied externally on the actuator. The plate bears in readable and indelible way the following data:

- logo and address of the manufacturer
- type and model
- voltage and intensity of power supply (V - A)
- absorbed electric power P (W)
- thrust and tractive force F (N)
- type of service S_2 (min)
- idle translation speed (mm/s)
- protection degree (IP)
- "CE" marking
- symbol of "WEEE" Directive 2002/96/CE
- symbol of double insulation (only for mod. ACK42)
- serial number

3.2- DENOMINATION OF THE COMPONENTS AND DIMENSIONS

Fig. 1 Dimensions in mm



LEGEND:

- 1) Power supply cable
- 2) Support heads
- 3) Support
- 4) Opening stroke adjustment on both sides
- 5) Actuator
- 6) Chain pin
- 7) Bracket for bottom hung opening
- 8) Window frame connection bracket

3.3- TECHNICAL DATA

Tab. 1 contains the technical data characterising the actuators.

Tab. 1

| | ACK4S/230V | ACK4S/24V |
|--|--------------------------------|------------------|
| POWER SUPPLY VOLTAGE | 230 V ~ 50 Hz | 24 V ± 10% |
| ABSORBED CURRENT | 0,20 A | 1,0 A |
| ABSORBED POWER WITH LOAD | 32 W | 24 W |
| PROTECTION AGAINST ELECTRIC SHOCKS | Class II | Class III |
| PROTECTION DEGREE OF ELECTRIC DEVICES | IP55 | |
| PARALLEL CONNECTION OF MORE THAN ONE ACTUATOR | Yes (See wiring diagram) | |
| MAXIMUM APPLICABLE THRUST LOAD | 300 N | 250 N |
| MAXIMUM APPLICABLE TRACTIVE LOAD | 300 N | 250 N |
| MAXIMUM THRUST LOAD APPLICABLE ON TWO SYNCHRONIZED AUTOMATIONS. | 500 N | 450 N |
| MAXIMUM TRACTIVE LOAD APPLICABLE ON TWO SYNCHRONIZED AUTOMATIONS | 500 N | 450 N |
| IDLE TRANSLATION SPEED | 8,7 mm/s | 8,7 mm/s |
| DURATION OF THE IDLE STROKE | 46 s | 46 s |
| TYPE OF SERVICE S ₂ ⁽¹⁾ | 2 min | 2 min |
| ADJUSTABLE STROKES ON OUTLET ⁽²⁾ | 100-150-200-250-300-350-400 mm | |
| ADJUSTMENT OF THE WINDOW FRAME CONNECTION | AUTOMATIC | |
| MAX. OVERLAPPED PART "D" | 50 mm | |
| OPERATING TEMPERATURE | -5°C ÷ 50°C | |
| ACTUATOR WEIGHT WITH BRACKETS | 1,1 kg | |
| GROSS WEIGHT | 1,5 kg | |
| SYNCHRONIZ. TWO ACTUATORS ON THE SAME WINDOW | Yes | |
| MINIMUM DISTANCE BETWEEN ACTUATOR | 60 mm | |

⁽¹⁾ Service of limited duration according to EN 60034

⁽²⁾ Tolerance on the precision of the output limit switch tripping: +/- 10mm

3.4- FORMULAS FOR THE CALCULATION OF THRUST AND TRACTIVE

Fig. 2

Horizontal domes or skylights

$F_{(N)}$ = Force necessary for opening or closing

$P_{(N)}$ = Weight of the skylight or dome
(Only movable part)

$$F = 0,54 \times P$$

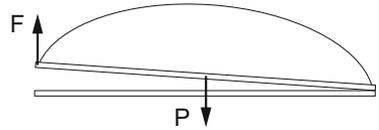


Fig. 3

Top hung windows (A) or bottom hung windows (B)

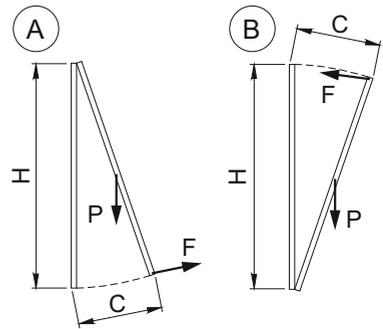
$F_{(N)}$ = Force necessary for opening or closing

$P_{(N)}$ = Weight of the window
(only movable part)

$C_{(mm)}$ = Window opening stroke

$H_{(mm)}$ = Window height

$$F = (0,54 \times P) \times \left(\frac{C}{H} \right)$$



3.5- DESTINATION OF USE



THE ACTUATOR HAS BEEN DESIGNED AND MANUFACTURED TO PERFORM, BY MEANS OF A CONTROL DEVICE, THE OPENING AND CLOSING OF TOP HUNG WINDOWS, BOTTOM HUNG WINDOWS, PIVOT WINDOWS, AND SKYLIGHTS.

The **ACK4S** Chain actuator is equipped with the latest **TOPP** system for the coordinated synchronization of the chain movement. The electronic speed control is fully automatic and requires no external control unit; just connect the yellow/white/blue cables as per wiring diagram at the back of the manual to achieve the synchronized mode. The **Smart Reset System (SAI)** has also been included which adjusts the closure of the window in an optimum manner.

The **ACK4S** chain actuator is mounted when you need two or more attachment points because the window is particularly heavy or wide and only one actuator would not allow perfect closure of the window. It should be remembered that the force exerted by the actuators individually is the same as a similar **ACK4** actuator; for example, by mounting two actuators the force applied to the window is, therefore, doubled. The window is moved in a uniform, synchronized and coordinated manner with no interruptions and/or speed changes in the actuators' operation. In the event of any failure of one of the actuators due to a mechanical or electrical fault, the others also stop operating, guaranteeing that the window remains intact.

3.6- USE LIMITS

The actuator has been designed and manufactured exclusively for the destination of use given in **par .3.5**, therefore, any other type of use is strictly forbidden in order to assure in any moment the safety of the installer and of the user, as well as the efficiency of the actuator itself.

Check carefully all environmental conditions (temperature, humidity, wind, snow, potential chemical agents, etc.) and installation settings (misaligned fitting of brackets and attachment to the frame, frictions produced by hinges or gaskets, use of self-balancing window stays, etc.) it is recommended that they not exceed the actuator performances shown in the technical table. If they do, please find an alternative and more suitable product for your application.



IT IS STRICTLY FORBIDDEN TO USE THE ACTUATOR FOR IMPROPER USES OTHER THAN THE ONE FORESEEN BY THE MANUFACTURER (SEE PAR. 3.5).



IT IS STRICTLY FORBIDDEN TO INSTALL THE ACTUATOR ON THE EXTERNAL SIDE OF THE WINDOW FRAME SUBJECT TO ATMOSPHERIC AGENTS (RAIN, SNOW, ETC.).



THE USE OF THE ACTUATOR IN ENVIRONMENTS WITH POTENTIALLY EXPLOSIVE ATMOSPHERE IS STRICTLY FORBIDDEN.



IT IS COMPULSORY TO KEEP THE PACKAGE AND THE ACTUATOR OUT OF REACH OF CHILDREN.

3.7- PACKAGE

Each standard package of the product (cardboard box) contains (**Fig. 4**):

- No. 1 Actuator equipped with power supply cable;
- No. 1 Support (**Ref. A**);
- No. 1 Bracket for hopper opening (**Ref. B**);
- No. 1 Small parts package (window connection bracket, nuts, pin and fastening screws for aluminium window frames) (**Ref. C**);
- No. 1 Adhesive drilling template (**Ref. D**);
- No. 1 Installation and use instructions (**Ref. E**);
- No.1 Safety Plate (**Fig. 5**).



MAKE SURE THAT THE ABOVE DESCRIBED COMPONENTS ARE CONTAINED IN THE PACKAGE, AS WELL AS THAT THE ACTUATOR HAS NOT BEEN DAMAGED DURING TRANSPORT.

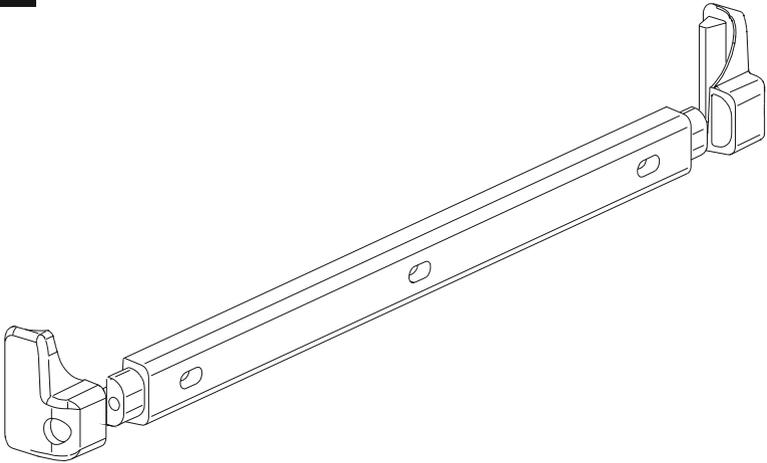


SHOULD ANY ANOMALY BE DETECTED, IT IS FORBIDDEN TO INSTALL THE ACTUATOR, AND IT IS COMPULSORY TO REQUIRE TECHNICAL ASSISTANCE FROM YOUR DEALER OR THE MANUFACTURER.

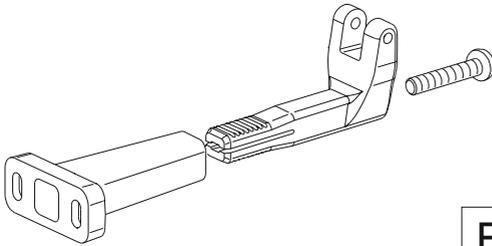


THE PACKAGING (PAPER, PLASTIC, ETC.) HAS TO BE DISPOSED ACCORDING TO THE LAWS IN FORCE.

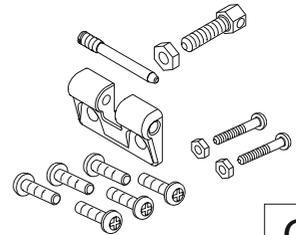
Fig.4



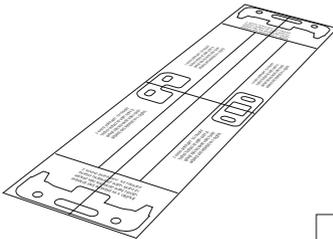
A



B



C



D



E

4.1- GENERAL INSTRUCTIONS



OPERATORS MUST BE INFORMED OF ACCIDENT RISKS, SAFETY DEVICES AND THE GENERAL ACCIDENT PREVENTION REGULATIONS ESTABLISHED BY INTERNATIONAL DIRECTIVES AND BY THE LAW IN FORCE IN THE COUNTRY OF USE. ALL OPERATORS MUST STRICTLY COMPLY WITH THE ACCIDENT PREVENTION REGULATIONS IN FORCE IN THE COUNTRY OF USE.



DURING HANDLING AND INSTALLATION OF THE PARTS, THE PERSONNEL SHALL BE EQUIPPED WITH SUITABLE PERSONAL PROTECTION EQUIPMENT (PPE) SO AS TO PERFORM THE WORKS REQUIRED UNDER SAFE CONDITIONS.



DO NOT REMOVE OR ALTER THE PLATES PLACED ON THE ACTUATOR BY THE MANUFACTURER.



IF THE WINDOW FRAME IS ACCESSIBLE FROM OR INSTALLED AT A HEIGHT OF LESS THAN 2.5 m FROM THE GROUND, AND IF IT CAN BE COMMANDED BY AN UNTRAINED USER OR WITH A REMOTE CONTROL DEVICE, FIT AN EMERGENCY STOP SYSTEM WHICH AUTOMATICALLY CUTS IN TO PREVENT THE RISK OF CRUSHING OR DRAGGING PARTS OF THE BODY INSERTED BETWEEN THE MOVING AND FIXED PARTS OF THE WINDOW FRAME.



ANY TAMPERING WITH OR UNAUTHORISED REPLACEMENT OF ONE OR MORE PARTS OR COMPONENTS OF THE ACTUATOR, OR THE USE OF UNORIGINAL ACCESSORIES AND CONSUMABLES, MAY INCREASE THE RISK OF ACCIDENT AND THUS RELIEVES THE MANUFACTURER OF ALL CIVIL AND PENAL LIABILITY.



EXTRAORDINARY AND ROUTINE MAINTENANCE OPERATIONS INVOLVING THE TOTAL OR PARTIAL DISMOUNTING OF THE ACTUATOR MAY ONLY BE PERFORMED AFTER DISCONNECTING IT FROM THE POWER SUPPLY.



THIS APPLIANCE MAY NOT BE USED BY PERSONS (CHILDREN INCLUDED) WITH REDUCED PHYSICAL, SENSORIAL OR MENTAL CAPACITIES, OR INEXPERT PEOPLE, UNLESS THEY ARE SUPERVISED AND TAUGHT HOW TO USE IT BY A PERSON RESPONSIBLE FOR THEIR SAFETY. CHILDREN MUST BE CONTROLLED TO MAKE SURE THEY DO NOT PLAY WITH THE APPLIANCE.

4.2- SAFETY DEVICES

4.2.1- PROTECTION AGAINST ELECTRIC HAZARD

The actuator is protected against electric hazard due to direct and indirect contacts.

The protection measures against direct contacts aim at protecting people against hazards due to contact with active parts, usually live parts; while the protection measures against indirect contacts aim at protecting people against hazards due to conducting part, which are usually insulated, but could become live in case of failure (insulation failure).

The adopted protection measures are the following:

- 1) Insulation of live parts by means of a plastic material body;
- 2) Enclosure with suitable protection degree;
- 3) **Only for the mod. ACK4S/230V provided with protection against electric shocks:** Protection of passive type given by the use of components with double insulation, also called components of class II or with equivalent insulation.

4.3- SAFETY PLATES



IT IS FORBIDDEN TO REMOVE, MOVE, SPOIL OR IN ANYWAY REDUCE THE VISIBILITY OF THE SAFETY PLATES. FAILURE TO OBSERVE THE ABOVE MAY CAUSE SERIOUS HARM TO PEOPLE AND DAMAGE TO PROPERTY. THE MANUFACTURER DECLINES ALL LIABILITY FOR ANY DAMAGE CAUSED BY THE FAILURE TO OBSERVE THE ABOVE REQUIREMENT.

Fig. 5 illustrates the safety plate: this must be applied directly to the outside of the actuator or near it and always in a position where it can be seen by the installer and/or operator.

4.4- RESIDUAL RISKS

The installer and the user are herewith informed that after the actuator has been installed on the window, the actuator drive can accidentally generate the following residual risk:

Residual risk: Hazard of squashing or dragging of body parts inserted between the movable and the fix part of the window frame.

Exposure frequency: Accidental and when the installer or the user decides to perform a wrong voluntary action.

Severity of the damage: Light lesions (usually reversible).

Adopted measures: Before enabling the device, it is compulsory to verify that near the window there are not persons, animals or things whose safety may be accidentally jeopardized. During actuator operation, it is compulsory to be in a safe control position assuring visual control on the window movement (**see par. 6.1**).

Fig. 5

| | | |
|--|--|--|
| | MACCHINA AD AVVIAMENTO AUTOMATICO <i>AUTOMATIC MACHINE</i> | |
| | PRIMA DI INSTALLARE E UTILIZZARE L'ATTUATORE È OBBLIGATORIO CHE L'INSTALLATORE E L'UTILIZZATORE LEGGANO E COMPENDANO IN TUTTE LE SUE PARTI IL MANUALE <i>THE INSTALLER AND USER MUST READ AND UNDERSTAND ALL PARTS OF THIS MANUAL BEFORE INSTALLING AND USING THE ACTUATOR.</i> | |
| | PERICOLO ATTENZIONE ALLE MANI <i>BEWARE OF YOUR HANDS</i> | |
| | ATTENZIONE MACCHINA AD AVVIAMENTO AUTOMATICO CON COMANDO A DISTANZA <i>ATTENTION! AUTOMATIC MACHINE WITH REMOTE CONTROL DEVICE</i> | |

5.1- GENERAL INSTRUCTIONS



THE ACTUATOR INSTALLATION CAN BE PERFORMED EXCLUSIVELY BY COMPETENT AND QUALIFIED TECHNICAL PERSONNEL SATISFYING THE PROFESSIONAL AND TECHNICAL REQUIREMENTS FORESEEN BY THE LAWS IN FORCE IN THE COUNTRY OF INSTALLATION.



THE ACTUATOR PERFORMANCE MUST BE SUFFICIENT TO ASSURE THE CORRECT MOVEMENT OF THE WINDOW. IT IS COMPULSORY TO VERIFY THE THRUST OR TRACTIVE FORCE ACCORDING TO THE TYPE AND WEIGHT OF THE WINDOW (PAR. 3.4). IT IS FORBIDDEN TO EXCEED THE LIMITS GIVEN IN TAB. 1 CONCERNING THE TECHNICAL DATA (PAR. 3.3).



THE ACTUATOR INSTALLATION MUST BE PERFORMED EXCLUSIVELY WITH CLOSED WINDOW OR SKYLIGHT.



BEFORE PERFORMING THE INSTALLATION OF THE ACTUATOR ON HOPPER WINDOWS, VERIFY THAT ON BOTH SIDES OF THE WINDOW TWO COMPASS STROKE LIMIT DEVICES ARE INSTALLED IN ORDER TO AVOID THE ACCIDENTAL FALL OF THE WINDOW.



FOR CORRECT OPERATION OF THE ACTUATOR, THE WINDOW MUST HAVE A MINIMUM HEIGHT h See Tab.2. OTHERWISE, ASK YOUR DEALER OR THE MANUFACTURER FOR THE NECESSARY ACCESSORIES FOR A CORRECT INSTALLATION.

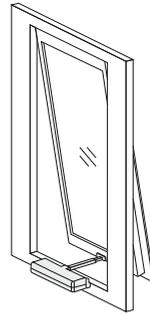


CHECK THE ADEQUACY OF THE WINDOW AND THE SUITABILITY OF THE MATERIALS OF THE WINDOW AND/OR FRAME ON WHICH THE ACTUATOR WILL BE FASTENED. AND IT MUST ENSURE A GOOD SUPPORT OF THE ACTUATOR-WINDOW ASSEMBLY DURING THE MOVEMENT.

5.2- TOP HUNG WINDOWS (Fig. 6 and 13 ÷ 23)

- 1) Open the package (par. 3.7) and extract the various components;
- 2) **Fig. 14-** With a pencil draw the centre line "X" of the window frame;
- 3) **Fig. 15-** Select the following components: bracket "S1", support "SA", two nuts "D1", two screws "V1", heads "T1" and "T2";
- 4) **Fig. 16-** Insert the two nuts "D1" on the support "SA" and mount the head "T1" by fixing it using screw "V1";
- 5) **Fig. 17-** Cut out the adhesive template "DS" and apply it on the window frame centring it on the previously drawn centre line "X";

Fig. 6



CAUTION: FOR NON-COPLANAR WINDOW FRAMES, IT IS NECESSARY TO CUT THE TEMPLATE CONCERNED PART AND TO APPLY IT ON THE WINDOW FRAME PAYING ATTENTION TO KEEP IT IN THE SAME REFERENCE POSITION.

- 6) With a suitable drill, create on the window frame holes having the related diameter, given on the adhesive template "DS";
- 7) **Fig. 18-** Mount the support "SA" on the fix window frame with the screws "V2"; Check the perfect horizontal and vertical alignment with the window frame;
- 8) Mount the bracket "S1" on the movable window frame with the screws "V2";
- 9) **Fig. 19-** Use a screwdriver or coin to adjust selector "SR" to the desired opening stroke (both actuators must have the same stroke in tandem installations).

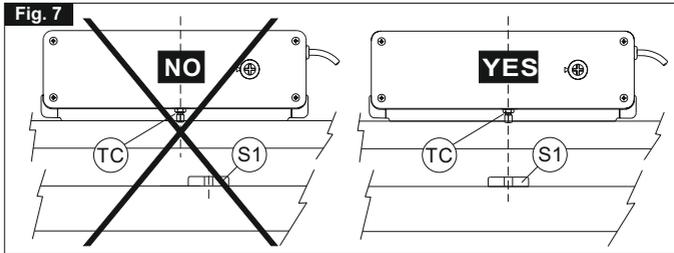


CAUTION: VERIFY THAT THE SELECTED STROKE IS SOME CENTIMETRES LOWER THAN THE STROKE EFFECTIVELY ALLOWED BY MECHANICAL LOCKS, COMPASS STROKE LIMIT DEVICES, OR WING OPENING HINDRANCES.

- 10) Hook the system up electrically as indicated in par. 5.4 and the wiring diagram (for tandem installations, complete the hookup per the wiring diagram before running the chain out). Run the chain out for at least 10cm, then disconnect the actuator from its power supply.
- 11) **Fig. 20-** Mount the actuator on the support "SA", place the head "T2" and tighten the screw "V1";



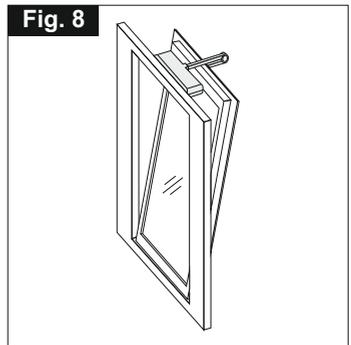
VERIFY THAT THE CHAIN END "TC" IS ON THE SAME AXIS OF THE BRACKET "S1". OTHERWISE, LOOSEN THE FIXING SCREWS AND POSITION IT CORRECTLY. WHEN THE DEVICES ARE NOT COAXIAL, THIS MAY DAMAGE THE ACTUATOR AND THE WINDOW FRAME (FIG. 7).



- 12) **Fig. 20a**- Unscrew and remove the screw and washer mounted at the factory on the chain ending "TC";
- Fig. 21**- Mount the nut "D2" on the hole head screw "V3" and then it on the chain ending "TC";
- Fig. 22**- Connect the bracket "S1" to the screw "V3" by means of the pin "P";
- 13) Repeat with the second actuator;
- 14) Power up the actuators.
- 15) **Fig. 23**- Perform a test of complete window frame opening and closing. After the closing phase, verify that the chain end "TC" is completely returned in its seat ;
- 16) Fix the screw "V3" with the nut "D2" and the pin "P".

5.3- BOTTOM HUNG WINDOWS (Fig. 8 and 24 ÷ 34)

- 1) Open the package (**par. 3.7**) and extract the various components;
- 2) **Fig. 25**- With a pencil draw the centre line "Y" of the window frame;
- 3) **Fig. 26**- Select the following components: bracket "S2" and "S3", support "SA", two nuts "D1", two screws "V1", screw "V4", heads "T1" and "T2";
- 4) **Fig. 27**- Insert the two nuts "D1" on the support "SA" and mount the head "T2" by fixing it using screw "V1";
- 5) **Fig. 28**- Cut out the adhesive template "DV" and apply it on the window frame centring it on the previously drawn centre line "Y";



CAUTION: FOR NON-COPLANAR WINDOW FRAMES, IT IS NECESSARY TO CUT THE TEMPLATE CONCERNED PART AND TO APPLY IT ON THE WINDOW FRAME PAYING ATTENTION TO KEEP IT IN THE SAME REFERENCE POSITION.

- 6) With a suitable drill, create on the window frame holes given on the adhesive template "DV";
- 7) **Fig. 29-** Mount the support "SA" on the fix window frame with the screws "V2"; check the perfect horizontal and vertical alignment with the window frame;
- 8) Mount the bracket "S2" on the movable window frame with the screws "V2";
- 9) **Fig. 30-** Use a screwdriver or coin to adjust selector "SR" to the desired opening stroke (both actuators must have the same stroke in tandem installations).



CAUTION: VERIFY THAT THE SELECTED STROKE IS SOME CENTIMETRES LOWER THAN THE STROKE EFFECTIVELY ALLOWED BY MECHANICAL LOCKS, COMPASS STROKE LIMIT DEVICES, OR WING OPENING HINDRANCES.

- 10) Hook the system up electrically as indicated in par. 5.4 and the wiring diagram (for tandem installations, complete the hookup per the wiring diagram before running the chain out). Run the chain out for at least 10 cm, then disconnect the actuator from its power supply.
- 11) **Fig. 31-** Mount the actuator on the support "SA", place the head "T1" and tighten the screw "V1";
- 12) **Fig. 31a-** Unscrew and remove the screw and washer mounted at the factory on the chain ending "TC";
Fig.32- Mount the nut "D2" on the hole head screw "V3" and then it on the chain end "TC";
Fig.33- Connect the bracket "S3" to bracket "S2" and fix it with the screw "V4". Connect the bracket "S3" with the screw "V3" by means of the pin "P";
- 13) Repeat with the second actuator;
- 14) Power up the actuators.
- 15) **Fig. 34-** Perform a test of complete window frame opening and closing. After the closing phase, verify that the chain end "TC" is completely returned in its seat;
- 16) Fix the screw "V3" with the nut "D2" and the pin "P".

5.4- ELECTRIC CONNECTIONS (Wiring diagram)



THE ELECTRIC CONNECTION OF THE ACTUATOR CAN BE PERFORMED ONLY BY COMPETENT AND QUALIFIED TECHNICAL PERSONNEL SATISFYING THE TECHNICAL AND PROFESSIONAL REQUIREMENTS FORESEEN BY THE LAW IN FORCE IN THE COUNTRY OF INSTALLATION ISSUING TO THE CUSTOMER A DECLARATION OF CONFORMITY FOR THE CONNECTION AND/OR THE PLANT PERFORMED.



BEFORE PERFORMING THE ELECTRIC CONNECTION OF THE ACTUATOR, VERIFY THE CORRECT INSTALLATION ON THE WINDOW.



THE ELECTRICAL CONNECTION OF THE VERSION ACK4S/230V MUST BE COMPLETED INTO A SUITABLE AND APPROPRIATE JUNCTION BOX, THE COMMUNICATION CABLES HAVE TO BE PLACED INTO THE SAME JUNCTION BOX WHERE ELECTRICAL CABLES ARE.



THE ELECTRIC CONNECTION OF THE VERSION ACK4S 24V HAS TO BE CARRIED OUT WITH A VERY LOW SAFETY VOLTAGE FEEDER PROTECTED AGAINST SHORT CIRCUITS.



THE MAINS TO WHICH THE ACTUATOR IS CONNECTED MUST COMPLY WITH THE REQUIREMENTS OF THE LAWS IN FORCE IN THE COUNTRY OF INSTALLATION, AS WELL AS SATISFY THE TECHNICAL FEATURES GIVEN IN TAB. 1 AND ON THE RATING PLATE AND THE "CE" MARKING (PAR. 3.1).



THE SECTION OF THE MAINS CABLES MUST BE PROPERLY SIZED ACCORDING TO THE ABSORBED ELECTRIC POWER (SEE RATING PLATE AND "CE" MARKING).



ANY TYPE OF ELECTRIC MATERIAL (PLUG, CABLE, TERMINALS, ETC.) USED FOR THE CONNECTION MUST BE SUITABLE FOR THE USE, WITH "CE" MARKING AND COMPLYING WITH THE REQUIREMENTS FORESEEN BY THE LAWS IN FORCE IN THE COUNTRY OF INSTALLATION.



TO ASSURE EFFICIENT SEPARATION FROM THE MAINS, INSTALL AN APPROVED TEMPORARY BIPOLAR SWITCH (PUSH-BUTTON) UPLINE OF THE DEVICE. FIT A BIPOLAR MAIN SWITCH WITH CONTACT APERTURE OF AT LEAST 3 mm UP LONE OF THE CONTROL LINE.



BEFORE PERFORMING THE ELECTRIC CONNECTION OF THE ACTUATOR, VERIFY THAT THE POWER SUPPLY CABLE IS NOT DAMAGED. SHOULD IT BE DAMAGED, IT MUST BE REPLACED BY THE MANUFACTURER OR BY THE TECHNICAL ASSISTANCE SERVICE OR IN ANY CASE BY AUTHORIZED OPERATORS.

5.5- CONTROL DEVICES



THE CONTROL DEVICES USED TO DRIVE THE ACTUATOR MUST ASSURE THE SAFETY CONDITIONS FORESEEN BY THE LAWS IN FORCE IN THE COUNTRY OF USE.

According to the different type of installations, the actuators can be driven by the following control devices:

1) MANUAL PUSH-BUTTON:

Bipolar switch button with central OFF position, with biased-off switch;

2) OPTIONAL: CONTROL AND FEEDING UNIT:

TOPP Microprocessor control units (e.g.: Mod. **TF44**, etc.) controlling the single actuator (**ACK4S/230V**) or more than one actuator simultaneously (**ACK4S/230V**) or by means of one or more manual pushbuttons, an infrared remote control or a 433 Mhz radio control.

The electrical connection of the **ACK4S/24V** version must be made with a 24V power supply / control units of appropriate power.

To these control units, it is possible to connect the rain sensors (**RDC -12V**), the windsensor (**RW**) and the brightness sensor;



THE EVENTUALLY USED UNITS MUST SUPPLY A VOLTAGE TO ACK4S FOR MAX. 120s.

5.6- EMERGENCY PROCEDURES

Should it be necessary to open the window manually due to power supply failure or mechanism block, follow these instructions:

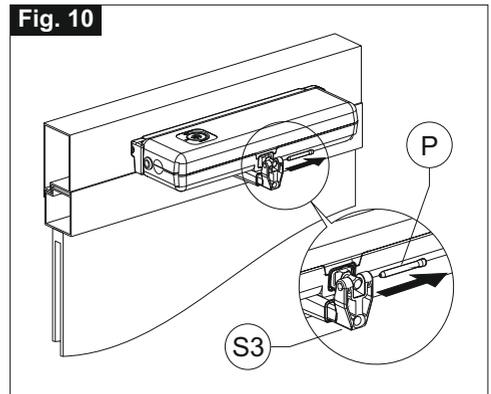
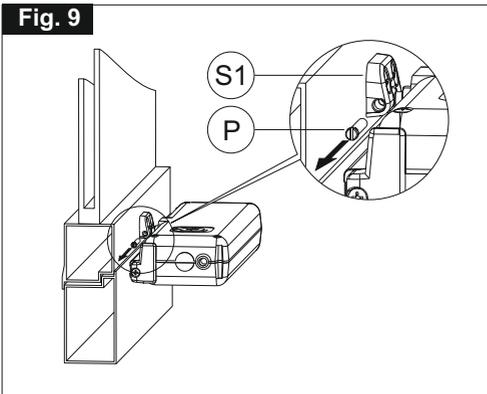


BEFORE PERFORMING ANY TYPE OF INTERVENTION ON THE ACTUATOR AND ON THE WINDOW, IT IS COMPULSORY TO DISCONNECT THE POWER SUPPLY OF THE ACTUATOR AND TO PUT ON "0" THE EVENTUAL SWITCHES OF THE CONTROL DEVICES.



IT IS COMPULSORY TO PADLOCK THE MAIN SWITCH OF THE DISCONNECTION DEVICE INSTALLED ON THE MAINS IN ORDER TO AVOID ANY UNEXPECTED START. IF THE MAIN SWITCH CANNOT BE PADLOCKED, IT IS COMPULSORY TO PLACE A SIGN FORBIDDING THE ENABLING.

- 1) Act on the pin "P" until it is completely extracted from the bracket "S1" (top hung windows - **Fig. 9**). Act on the pin "P" until it is completely extracted from the bracket "S3" (bottom hung windows - **Fig. 10**);
- 2) Open the window manually.



6.1- USE OF THE ACTUATOR



THE ACTUATOR CAN BE USED ONLY BY A USER ACTING IN COMPLIANCE WITH THE INSTRUCTIONS GIVEN IN THIS MANUAL AND/OR IN THE MANUAL OF THE ACTUATOR COMMAND DEVICE (e.g.: WIND AND RAIN CONTROL UNIT).



BEFORE USING THE ACTUATOR, IT IS COMPULSORY FOR THE USER TO READ AND UNDERSTAND IN ALL ITS PARTS THIS MANUAL, AS WELL AS THE EVENTUAL MANUAL OF THE INSTALLED CONTROL DEVICE TYPE.



BEFORE OPERATING THE ACTUATOR, THE USER MUST COMPULSORILY VERIFY THAT NEAR AND/OR UNDER THE WINDOW THERE ARE NOT ANY PERSON, ANIMAL AND THING WHOSE SAFETY MAY BE ACCIDENTALLY JEOPARDISED (SEE PAR. 4.4).



DURING THE OPERATION OF THE ACTUATOR CONTROL DEVICE, THE USER HAS TO COMPULSORILY OCCUPY A CONTROL POSITION ASSURING VISUAL CONTROL ON THE WINDOW MOVEMENT.



DO NOT OPERATE DOME WINDOWS IN THE PRESENCE OF A LOAD OF SNOW IN EXCESS OF THE QUANTITY DECLARED ACCEPTABLE BY THE WINDOW MANUFACTURER.



THE FUNCTION EFFICIENCY AND THE RATED PERFORMANCE OF THE ACTUATOR, OF THE WINDOW FRAME ON WHICH IT IS INSTALLED AND OF THE ELECTRIC EQUIPMENT MUST BE VERIFIED STEADILY IN TIME BY PERFORMING, WHEN NECESSARY, INTERVENTIONS OF ROUTINE AND SUPPLEMENTARY MAINTENANCE ASSURING THE OPERATION CONDITIONS IN COMPLIANCE WITH THE SAFETY REGULATIONS.



ALL ABOVE MENTIONED MAINTENANCE INTERVENTIONS MAY BE PERFORMED EXCLUSIVELY BY TECHNICAL COMPETENT AND QUALIFIED TECHNICAL PERSONNEL SATISFYING THE TECHNICAL AND PROFESSIONAL REQUIREMENTS FORESEEN BY THE LAW IN FORCE IN THE COUNTRY OF INSTALLATION.



IN ORDER FOR THE AUTOMATION UNIT TO OPERATE CORRECTLY, WE RECOMMEND CARRYING OUT PERIODICAL MAINTENANCE ON IT, AS INDICATED IN PAR. 7.1 OF THIS MANUAL.



TOPP INFORMS THE USER THAT, IN ACCORDANCE WITH ART. 8 OF MINISTERIAL DECREE NO. 38 OF 22.1.2008, THE OWNER OF THE SYSTEM IS RESPONSIBLE FOR ADOPTING ALL NECESSARY MEASURES TO MAINTAIN THE SAFETY FEATURES SET OUT IN APPLICABLE LEGISLATION, OBSERVING THE INSTRUCTIONS FOR MAINTENANCE AND USE PROVIDED BY THE MANUFACTURER OF THE DEVICE AND BY THE COMPANY THAT CARRIED OUT THE INSTALLATION.

The use of the actuator allows to control automatically the opening and closing of the window according to the type of control device installed (see par. 5.5).

6.2- SMART RESET SYSTEM (SAI)

The **Smart Reset System (SAI)** is integrated into the software of the electronic control board of **ACK4S** actuator. This system adjusts the closure of the window in a highly efficient fashion so as not to damage the window in any way. If you were to put an obstacle in the way while the window is closing, the **SAI** would block the actuator(s) attached to the window to avoid damaging it. If this happens in the last 5 cm of the movement, that is below the allowable maximum overlap, you might find that the window remains slightly open the next time it is closed. You only need to briefly open and close the window a few times (about 4-5 times) to activate the **SAI** system and restore the window to its correct and proper closure.

MAINTENANCE -7

7.1- GENERAL INSTRUCTIONS



IF THE ACTUATOR WORKS INCORRECTLY, CONTACT THE MANUFACTURER.



ANY WORK ON THE ACTUATOR (E.G.: POWER CABLE, ETC.) OR ITS COMPONENTS MAY ONLY BE CARRIED OUT BY PERSONNEL QUALIFIED BY THE MANUFACTURER. TOPP DECLINES ALL LIABILITY FOR WORK PERFORMED BY UNAUTHORISED PEOPLE.



EXTRAORDINARY AND ROUTINE MAINTENANCE OPERATIONS INVOLVING THE TOTAL OR PARTIAL DISMOUNTING OF THE ACTUATOR MAY ONLY BE PERFORMED AFTER DISCONNECTING IT FROM THE POWER SUPPLY.

The actuator incorporates components that do not require significant routine or extraordinary maintenance operations.

The recommended maintenance activities should in any case involve the periodical execution of at least the following operations: that the actuator assembly components are clean, the replacement of components that show signs of superficial damage such as injuries, cracks, discoloration, etc., the fixing systems (brackets and screws) are tight, the window frame is not deformed and the seals are tight, and check the cables and connectors.

This maintenance may be done either by **TOPP**, in accordance with a specific agreement made with the user, or by the installation technician or by other competent and qualified technical personnel in possession of all legal requirements.

8.1- GENERAL INSTRUCTIONS

THE DEMOLITION OF THE ACTUATOR MUST OCCUR IN COMPLIANCE WITH THE LAWS IN FORCE ON ENVIRONMENT PROTECTION.



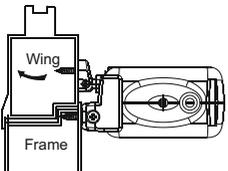
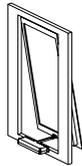
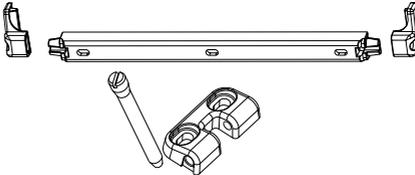
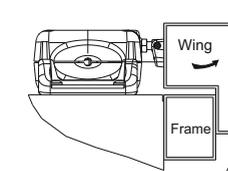
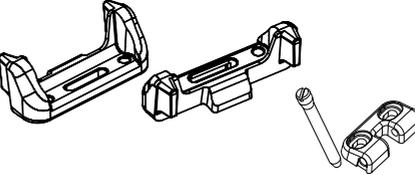
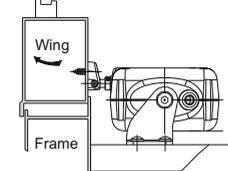
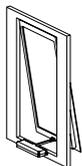
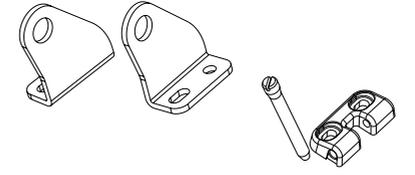
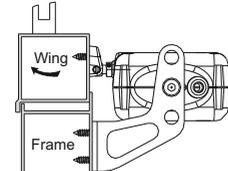
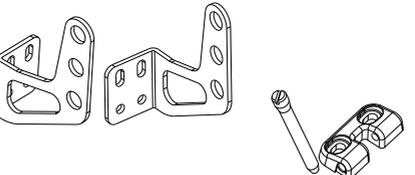
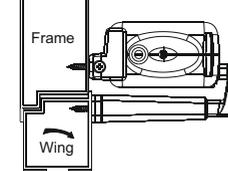
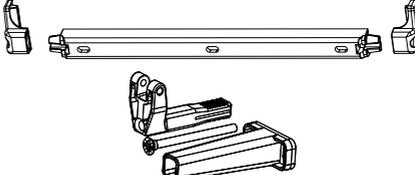
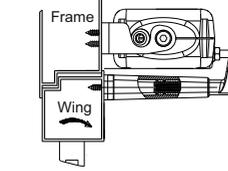
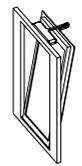
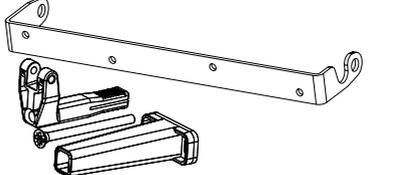
DIFFERENTIATE THE PARTS MAKING UP THE ACTUATOR ACCORDING TO THEIR DIFFERENT MATERIAL TYPE (PLASTIC, ALUMINIUM, ETC.).

9- SPARE PARTS AND ACCESSORIES UPON REQUEST**9.1- GENERAL INSTRUCTIONS**

THE USE OF "NON-ORIGINAL" SPARE PARTS AND ACCESSORIES WHICH MAY ENDANGER THE SAFETY AND THE EFFICIENCY OF THE ACTUATOR IS FORBIDDEN.



ORIGINAL SPARE PARTS AND ACCESSORIES HAVE TO BE REQUESTED EXCLUSIVELY TO YOUR DEALER OR TO THE MANUFACTURER STATING TYPE, MODEL, SERIAL NUMBER, AND YEAR OF CONSTRUCTION OF THE ACTUATOR.

| Tab. 2 | APPLICATION | BRACKETS | Stroke mm | H (*) mm |
|--|---|---|--------------------|--------------------|
|  |  |  | <p>200 400</p> | <p>450 600</p> |
|  |  |  | <p>200 400</p> | <p>400 500</p> |
|  |  |  | <p>300 400</p> | <p>400 500</p> |
|  |  |  | <p>200 400</p> | <p>400 400</p> |
|  |  |  | <p>200 400</p> | <p>550 800</p> |
|  |  |  | <p>200 400</p> | <p>500 600</p> |

(*) H = Minimum window height
 Distance from the opening edge of the window to the axis of rotation of the window

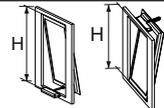
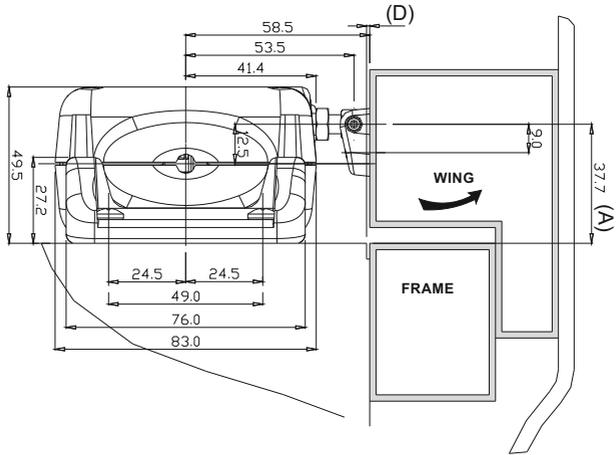
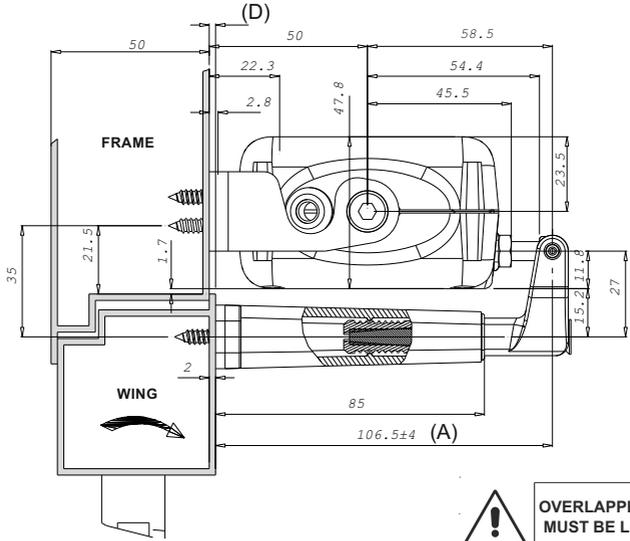


Fig. 11 VERTICAL MOUNTING BRACKET (COD. 3A1380-81-82)



! OVERLAPPED PART "D" MUST BE LOWER 50mm

SINGLE SWIVEL BRACKET (COD. 1A1665-66-67)



! OVERLAPPED PART "D" MUST BE LOWER 50mm

A DISTANCE MUST BE THE SAME FOR ACTUATORS ON THE SAME WINDOW

THE FIXING POSITION (A) HAS TO BE VERIFIED AND EVALUATED ACCORDING TO THE PROFILE/WIDTH OF THE WING/FRAME AND OF THE WINDOW LIGHT. THE ACTUATOR WITH SWIVEL BRACKET CAN BE SUBJECT TO A MAX. THRUST FORCE NOT EXCEEDING 250 N FOR A CORRECT OPERATION.



Fig. 13

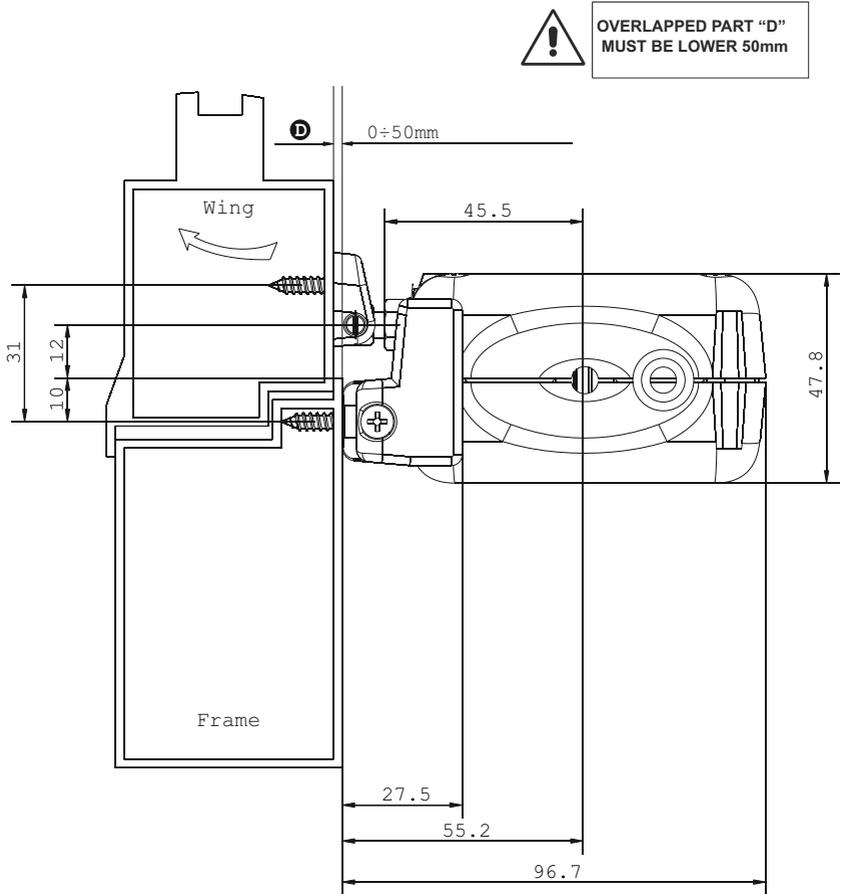


Fig. 14

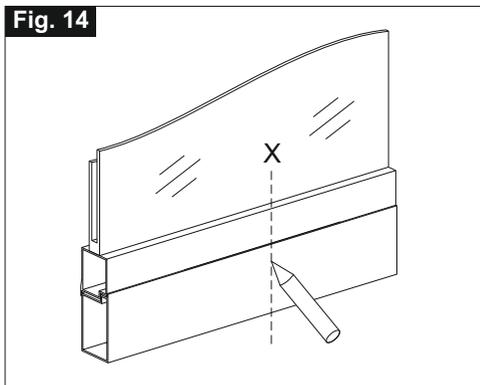


Fig. 15

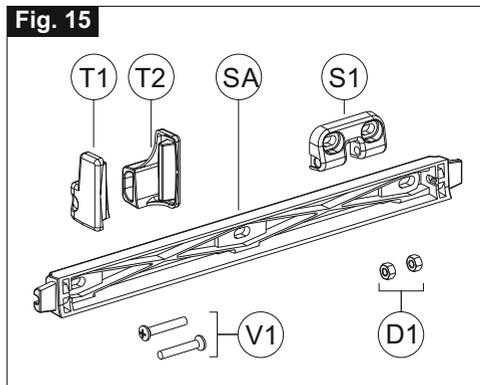


Fig. 16

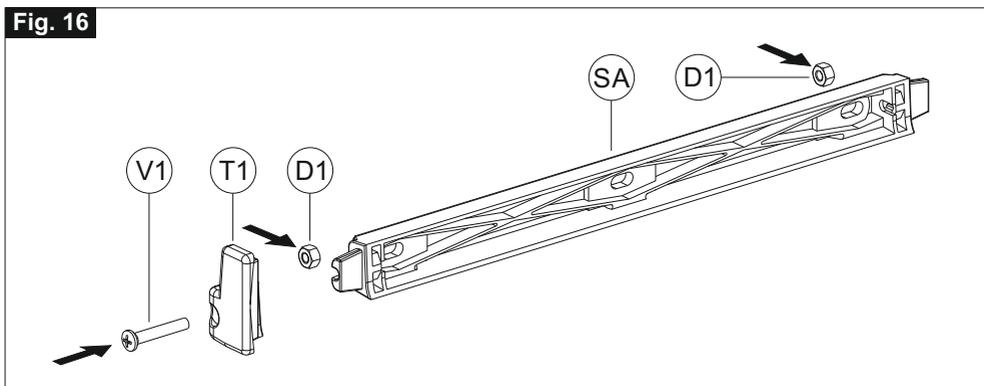


Fig. 17

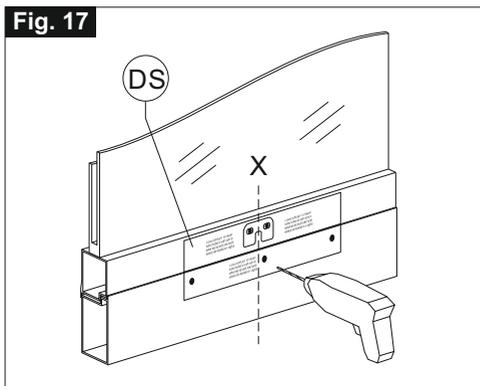


Fig. 18

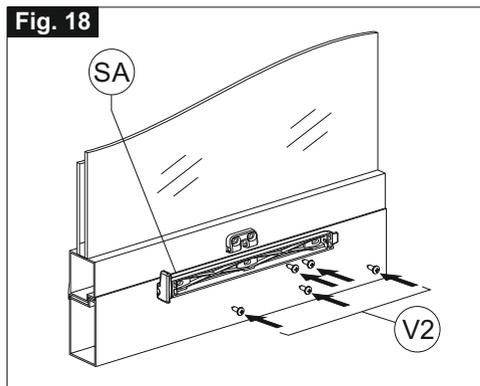
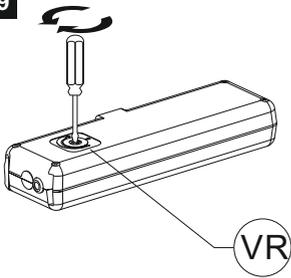


Fig. 19



CAUTION: both must have the same stroke in tandem installations

Fig. 20

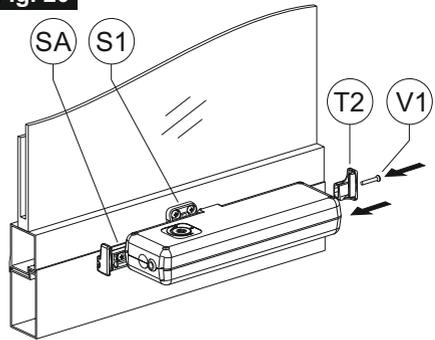


Fig. 20a

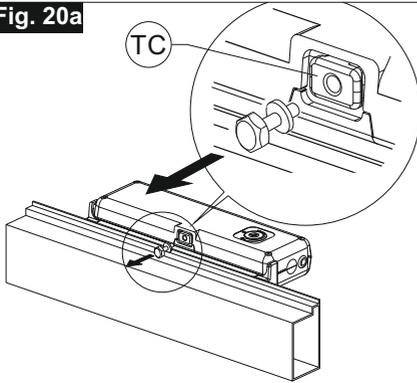


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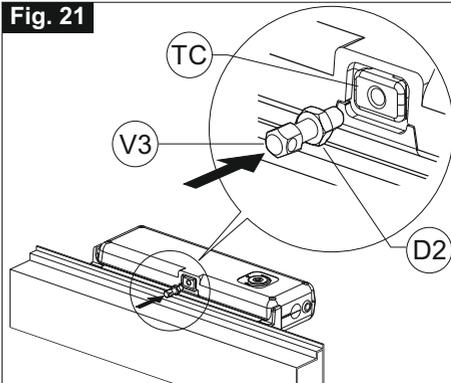


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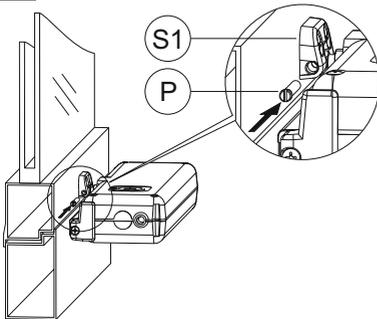


Fig. 23

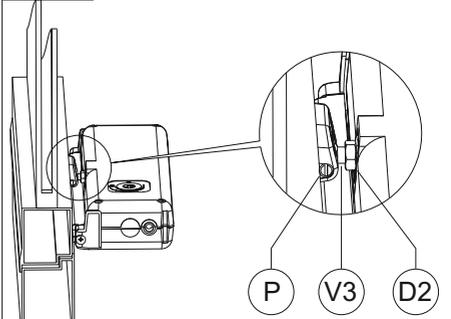


Fig. 24

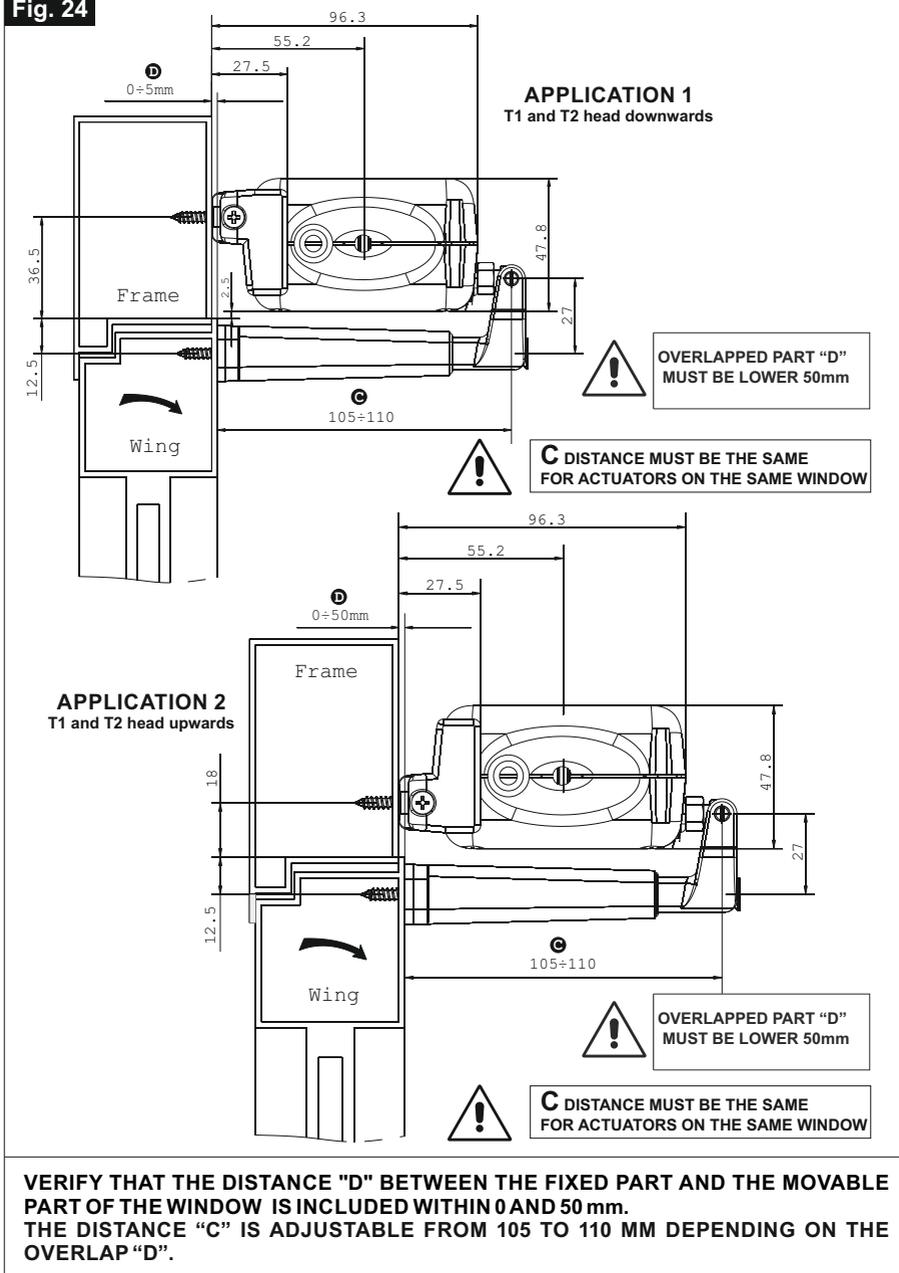


Fig. 25

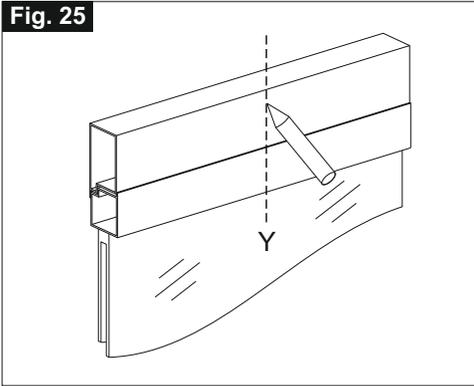


Fig. 26

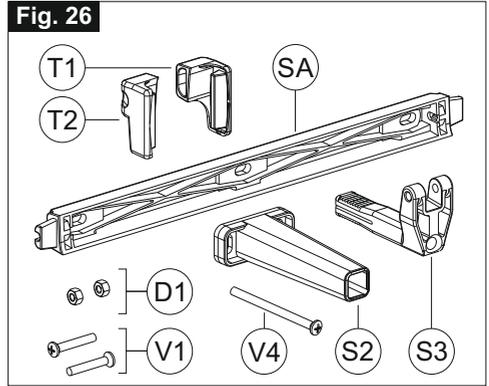


Fig. 27

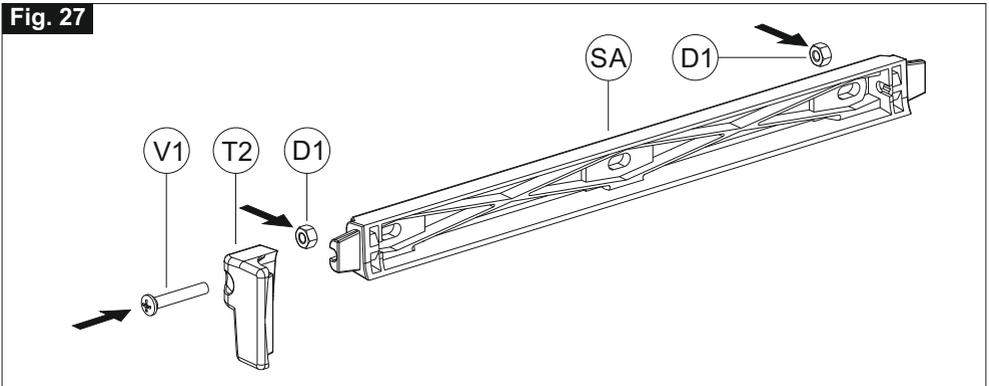


Fig. 28

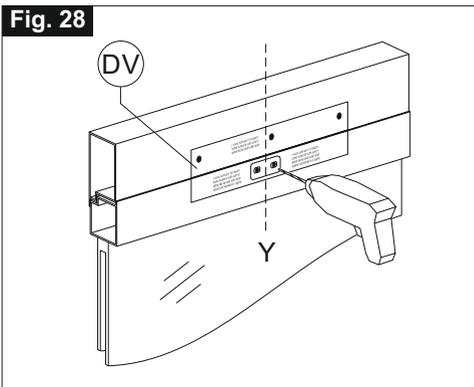


Fig. 29

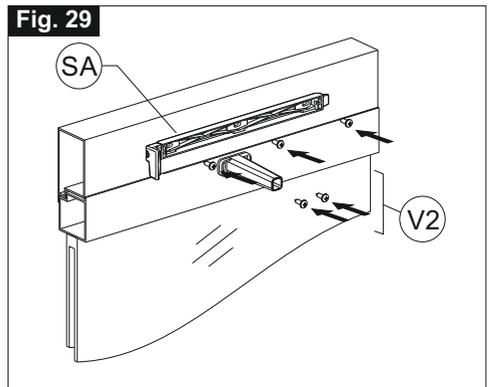
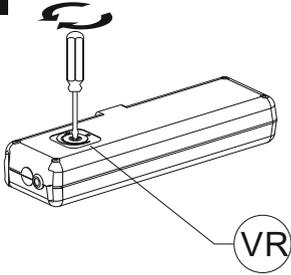


Fig. 30



CAUTION: both must have the same stroke in tandem installations

Fig. 31

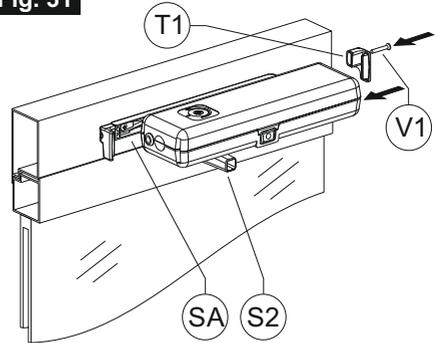


Fig. 31a

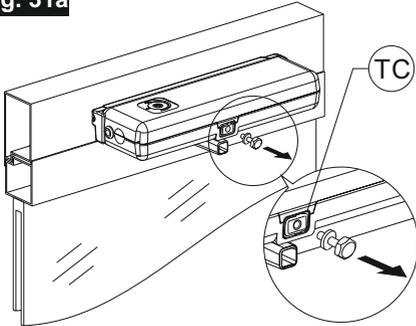


Fig. 32

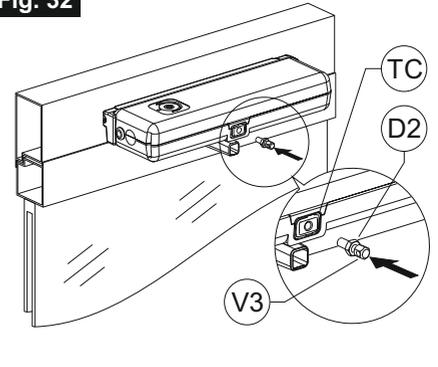


Fig. 33

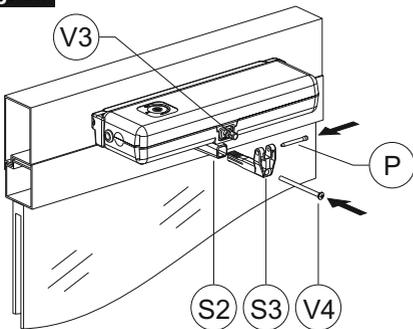
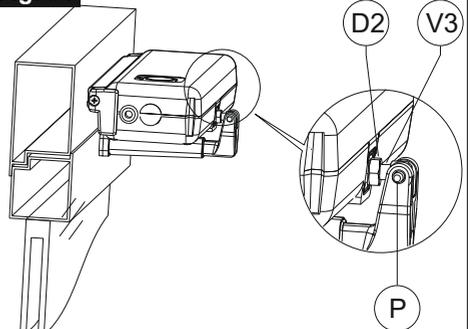
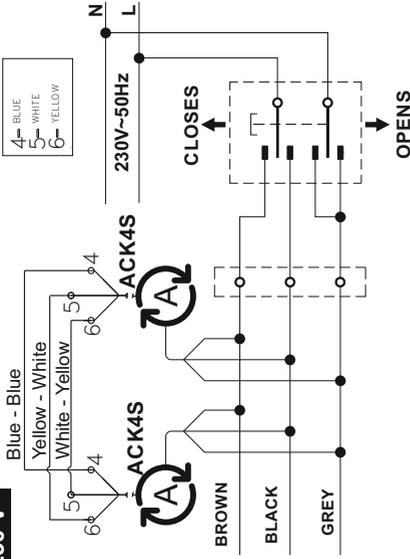


Fig. 34



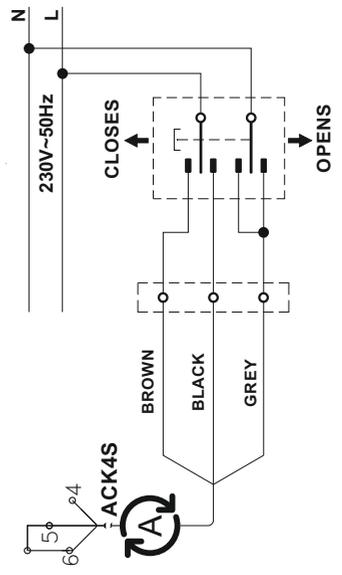
Wiring diagram

230 V

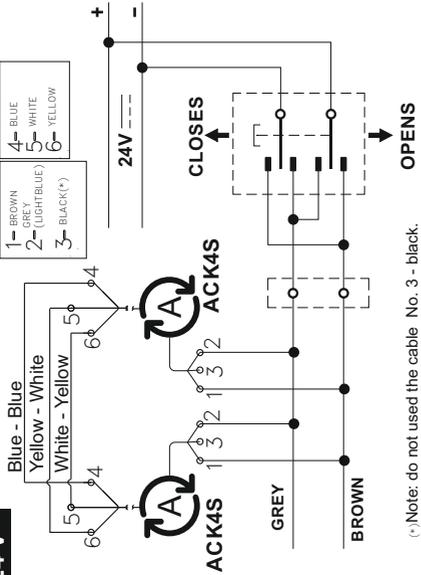


THIS SYMBOL IDENTIFIES THE TOPP ELECTRICAL ACTUATOR IN WIRING DIAGRAM.

ATTENTION: WHEN USING MORE PUSH POINTS ON THE SAME WINDOW FRAME, DO NOT FEED THEM INDIVIDUALLY.

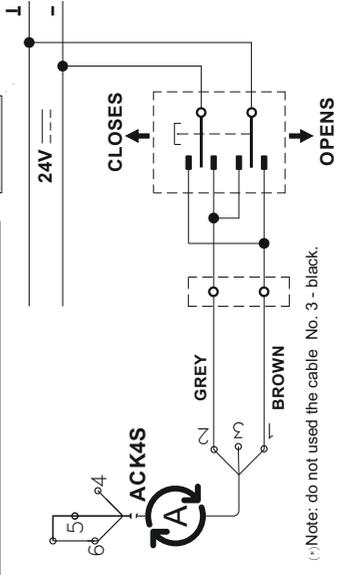


24 V



THIS SYMBOL IDENTIFIES THE TOPP ELECTRICAL ACTUATOR IN WIRING DIAGRAM.

ATTENTION: WHEN USING MORE PUSH POINTS ON THE SAME WINDOW FRAME, DO NOT FEED THEM INDIVIDUALLY.



(*) Note: do not use the cable No. 3 - black.

(*) Note: do not use the cable No. 3 - black.



TOPP S.r.l.

Società a Socio Unico soggetta a direzione e coordinamento di 2 Plus 3 Holding S.p.a.

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